

SPECTRASHIELD

Total System for Large Wastewater Structures

PART I – GENERAL

1.01 DESCRIPTION

The work described within details a complete program for wetwells, treatment plants or other large wastewater structures. This section details the methods, procedures, materials and equipment as required to produce “A Total System for Large Wastewater Structures”. The completed system will provide a corrosion resistant liner that restores walls to original surface levels and eliminates water infiltration and exfiltration.

1.02 REFERENCES

- A. ASTM 4541 - Adhesion
- B. ASTM D412 - Tensile Strength (PSI)
- C. ASTM D412 - Elongation (%)
- D. ASTM D2240 - Tear Strength (PLI)
- E. ASTM D1737 - Hardness
- F. ASTM D1737 - Flexibility (1/8” mandrel)
- G. ASTM 4060 - Taber Abrasion (mg loss)
- H. CIGMAT Evaluation (UH 96-7) of Spectrashield Liner System for Wastewater Concrete and Clay Brick Facilities. University of Houston Department of Civil Engineering: December 1996

1.03 SUBMITTALS

All materials and procedures required to establish compliance with the specifications shall be submitted to the owner/engineer for review/approval. Submittals shall include at least the following:

1. Technical Data Sheet on each product used.
2. Material Safety Data Sheet (MSDS) for each product used.
3. ASTM References.
4. CIGMAT Evaluation.
5. Descriptive literature, bulletins and or catalogs of materials.
6. Work procedures including flow diversion plan, method of repair, etc.
7. Material and method for repair of leaks or cracks in manholes.
8. Final installation report on completed manholes.

1.04 10-YEAR LIMITED WARRANTY

CCI Spectrum, Inc. (manufacturer) and Applicator warrant the SPECTRASHIELD manhole liner against failure for a period of 10 years. “Failure” will be deemed to have occurred if the protective lining fails to (a) prevent the internal deterioration or corrosion of the structure (b) protect the substrate and environment from contamination by effluent. If any such failure occurs within 10 years of initial completion of work on a structure, the damage will be repaired to restore the lining at no cost to the Owner within 60 days after written notification of the failure. “Failure” does not include damage resulting from mechanical or chemical abuse or act of God. Mechanical or chemical abuse means exposing the lined surfaces of the structure to any mechanical force or chemical substance not customarily present or used in connection with structures of the type involved. There are no warranties express or implied other than those specifically stated in this section 1.03. Any liability for consequential and incidental damages is expressly disclaimed. Liability is limited to and shall not exceed the purchase price paid.

1.05 QUALITY ASSURANCE

- A. The manufacturer and/or applicator of the total liner system of manholes shall be a company that specializes in the design, manufacture or installation of corrosion protection systems for manholes. Applicator shall be completely trained in leak repair, surface preparation and corrosion materials application on manholes. Corrosion materials/products shall be suitable for installation in a severe hydrogen sulfide environment without any deterioration to the liner.
- B. The applicator shall be trained and certified by the manufacturer for the handling, mixing, application and inspection of the liner system as described herein.
- C. To ensure total unit responsibility, all materials and installation thereof shall be furnished and coordinated with/by one supplier/applicator who turnkeys the work and assumes full responsibility for the entire operation.

PART II - PRODUCTS

2.01 MATERIALS AND EQUIPMENT

- A. The materials to be utilized in the lining of manholes shall be designed and manufactured to withstand the severe effects of hydrogen sulfide in a wastewater environment. Manufacturer of corrosion protection products shall have long proven experience in the production of the lining products utilized and shall have satisfactory installation record.
- B. Equipment for installation of lining materials shall be high quality grade and be as recommended by the manufacturer.
- C. The lining system to be utilized for manhole structures shall be a multi-component stress skin panel liner system as described below:
 - 1. Liner.

<u>Installation</u>	<u>Liner</u>
Moisture displacement barrier	Primer
Moisture barrier	Modified Polymer
Surfacer	Polyurethane/Polymeric blend foam
Final corrosion barrier	Modified polymer
 - 2. Primer shall be 100% solids
 - 3. Modified polymer shall be sprayable, solvent free, two-component polymeric, moisture/chemical barrier specifically developed for the corrosive wastewater environment.

TYPICAL CHEMICAL ANALYSIS

“A” Component

Viscosity, 77° F, cps.	450
Physical State	Liquid
Color	Clear to amber
Hygroscopicity	Reacts with water

“B” Component

Viscosity, 77° F, cps.	500
Physical State	Liquid
Color	Flamingo Pink
Non-Volatile	100%

Reaction Profile (100 grams, 175° F sample)

Gel Time, seconds	10
Tack Free Time, seconds	20
Cure Time, seconds	90

Processing

A System / B System, volume ratio	1.00 / 1.00
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Typical Physical Properties

Tensile Strength, PSI	>3600
Elongation, %	>300
Tear Strength, PLI	>5000
Shore A Hardness	96
100% Modulus, PSI	>2500

3. Polyurethane Rigid Structure Foam, low viscosity two-component, containing flame retardants.

TYPICAL CHEMICAL ANALYSIS

“A” Component

Viscosity, 77° F, cps.	200
Physical State	Liquid
Color	Dark Brown
Hygroscopicity	Reacts with water and evolves CO ₂ gas

“B” Component

Viscosity, 77° F, cps.	660
Physical State	Liquid
Color	Transparent Dark
Hygroscopicity	Absorbs water rapidly thus changing ratio

Reaction Profile (100 grams, 77° F sample)

Cream Time, seconds	1-4
Tack Free time, seconds	5-8
Rise Time, seconds	6-10

Processing

A System / B System, volume ratio	1.00 / 1.00
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Typical Physical Properties

Density, nominal, core, lbs/ft ³ ASTM D-1622 @ 74° F	4-10
Compression Strength, ASTM D-1621 @74° F parallel rise; PSI	90-150
Closed Cell Content, % @ 74° F	Over 95
Shear Strength, PSI - ASTM C-273 @ 74° F	225-250

4. Total thickness of multi-component stress panel liner shall be a minimum of 500 mils.

Product shall be SPECTRASHIELD, by CCI Spectrum, Inc.

PART III - EXECUTION

3.01 INSPECTION

- A. Applicator shall take appropriate action to comply with all local, state and federal regulations including those set forth by OSHA, EPA, the Owner and any other applicable authorities.
- B. Prior to conducting any work, perform inspection of structure to determine need for protection against hazardous gases or oxygen depleted atmosphere and the need for flow control or flow Diversion.
- C. Submit plan for flow control or bypass to owner/engineer for approval prior to conducting the work.
- D. New Portland cement structures shall have endured a minimum of 28 days since manufacture prior to commencing installation of the liner system.

3.02 SURFACE PREPARATION

- A. Conduct surface preparation program to include monitoring of atmosphere for hydrogen sulfide, methane, low oxygen or other gases, approved flow control equipment, and surface preparation equipment.
- B. Surface preparation methods may include high pressure water cleaning, hydro blasting, abrasive blasting, grinding, detergent water cleaning and shall be suited to provide a surface compatible for installation of the liner system.
- C. Surface preparation method shall produce a cleaned, abraded and sound surface with no evidence of laitance, loose concrete, brick or mortar, contaminants or debris, and shall display a surface profile suitable for application of liner system.
- D. After completion of surface preparation, perform the seven point check list, which is the inspection for:
 - 1. Leaks
 - 2. Cracks
 - 3. Holes
 - 4. Exposed Rebar
 - 5. Ring and Cover condition
 - 6. Invert Condition
 - 7. Inlet and Outlet Pipe Condition
- E. After the defects in the structure are identified, repair all leaks with a chemical or hydraulic sealant designed for use in field sealing of ground water. Severe cracks shall be "repaired with a urethane based chemical" sealant. Product to be utilized shall be as approved by owner/engineer prior to installation. Repairs to exposed rebar, defective pipe penetrations or inverts, etc. shall be repaired utilizing non-shrink grout or approved alternative method.

3.03 MATERIAL INSTALLATION

- A. Application procedures shall conform to recommendations of the manufacturer, including materials handling, mixing, environmental controls during application, safety and spray equipment.
- B. Spray equipment shall be specifically designed to accurately ratio and apply the liner system.
- C. Application of multi-component liner system shall be in strict accordance with manufacturer's recommendation. Final installation shall be a minimum of 500 mils. A permanent identification and date of work performed shall be affixed to the structure in a readily visible location.
- D. Provide final written report to owner/engineer detailing the location, date of report, and description of repair.

3.04 INSPECTION

- A. Final liner system shall be completely free of pinholes or voids. Liner thickness shall be the minimum value as described herein.
- B. Visual inspection shall be made by the Owner/Engineer. Any deficiencies in the finished liner system shall be marked and repaired according to the procedures set forth by Manufacturer.
- C. The sewer system may be returned to full operational service as soon as the final inspection has taken place.

CCI Spectrum, Inc. reserves the rights to change or amend specifications without prior written notice.
(Revised 07/08)

